

Tools Needed



#2 Square Head Bit



Electric Drill



Level or Straight Edge

Each fence section kit will include the following:

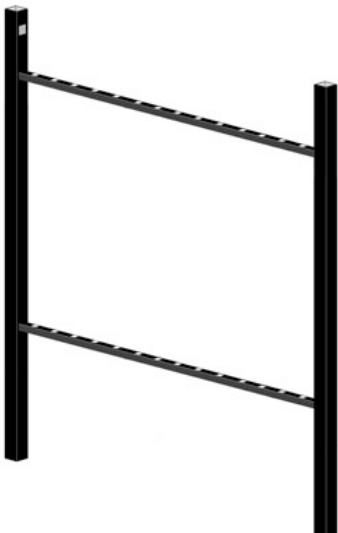
Styles B & C Standard Picket: 15 pickets per section, 3 rails, 2 with punched picket holes, 45 self drilling screws.

Style E Standard Picket: 15 pickets per section, 2 rails, 1 with punched picket holes, 30 self drilling screws.

Styles B & C Double Picket: 31 pickets per section, 3 rails, 2 with punched picket holes, 93 self drilling screws.

Style E Double Picket: 31 pickets per section, 2 rails, 1 with punched picket holes, 62 self drilling screws.

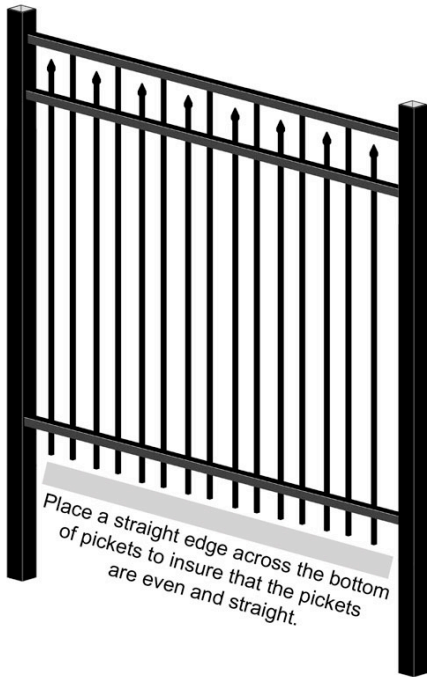
Styles B & C Puppy Picket (Style E is not offered in a Puppy Picket design): 15 **Full Length** pickets per section, 4 rails, 3 with punched picket holes, 16 **Puppy Pickets** per section, 92 self drilling screws.



Assembly

Step 1: Place 2 posts on a level flat surface with the routed rail holes facing each other. Note: If you did not purchase posts, please refer to the rail spacing below on the specification drawings.

Step 2: Insert the lower rail(s) into the post holes. The lower rails are the rails with the punched picket holes. There will be 2 lower rails for Styles B & C and 1 lower rail for Style E.

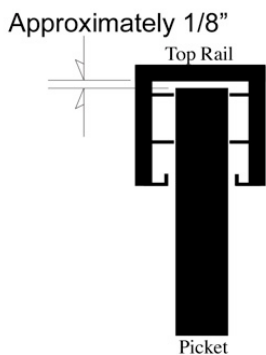


Step 3: Insert pickets into each picket hole. Note: On Style C sections, start on the end with a pressed point picket.

Step 4: Once you have installed all of the pickets in the rails, insert the top rail into the posts.

Step 5: Be sure to push all pickets from the bottom into the top rail leaving approximately a 1/8" gap between the top of the picket and the rail. On Style 3 sections, it is recommended to place a level or straight edge across the bottom of the pickets to make sure that all pressed point pickets are level and even in height.

Step 6: Using an electric drill with a #2 square bit, screw each picket to the rails through the pre-drilled holes.



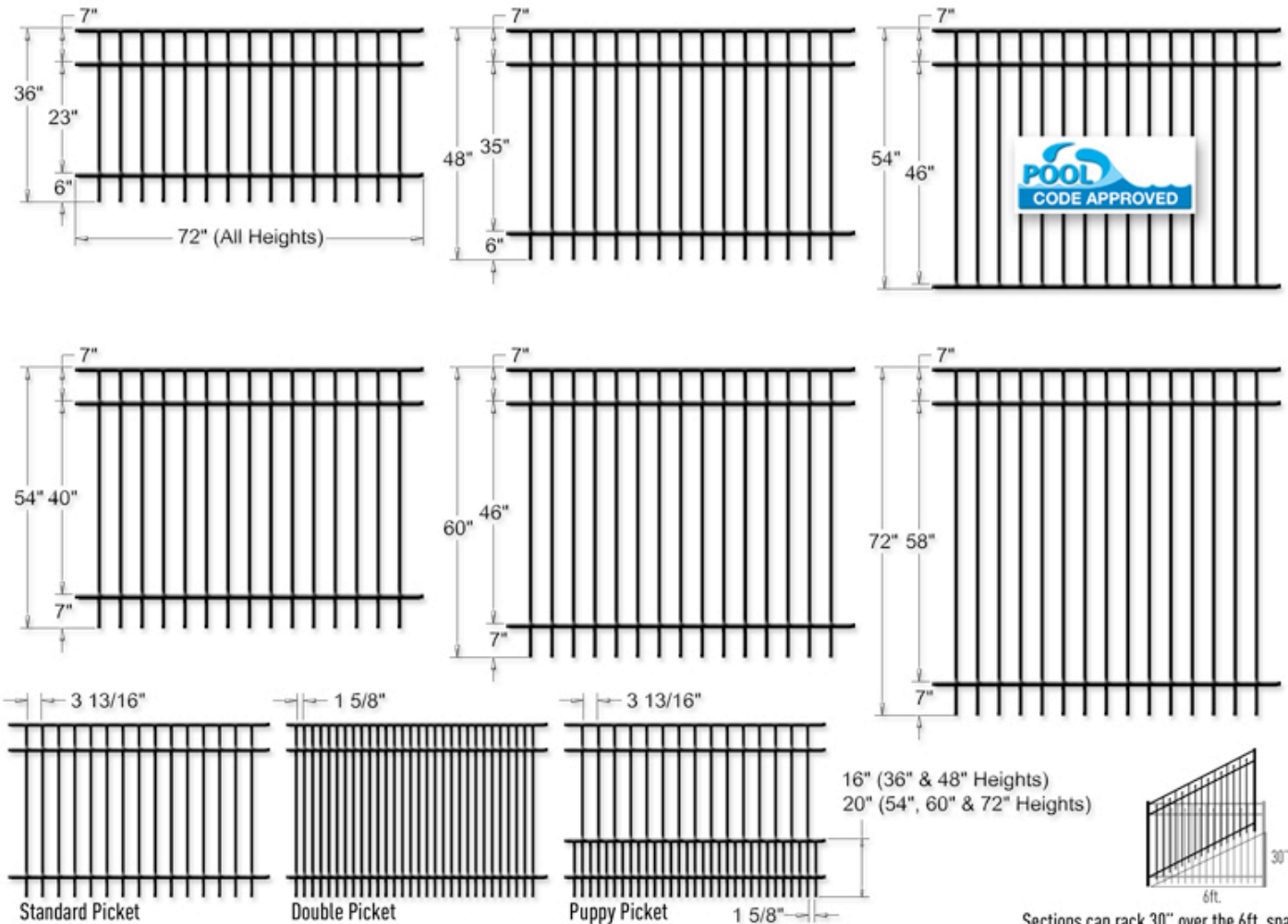
Step 7: Remove posts from ends. Your assembled section is now ready to be installed. Please visit www.onlinefencesupply.com to view our recommended aluminum fencing installation instructions.

Style B Residential Aluminum Fencing - 3 Rail Smooth Top

Specifications

Material: 6063-T5 Aluminum • Pickets: 5/8" sq. x .050" Wall • Rails: 1" sq. x .055" Wall • PPG® TGIC Polyester Powder Coating

Screws: Hardened 410 Stainless Steel With Cr6 Plating & Colored Heads • All Sections Are Offered Pre-Assembled Or Un-Assembled



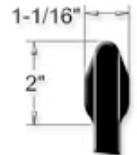
Sections can rack 30" over the 6ft. span to accommodate hilly terrain.

Style B Aluminum Fence Sections Are Available In Standard Picket, Double Picket & Puppy Picket Designs.

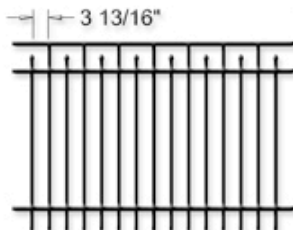
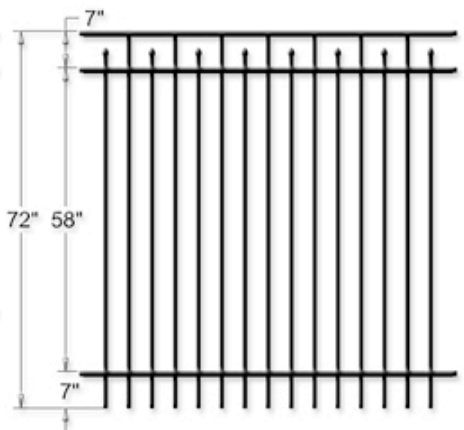
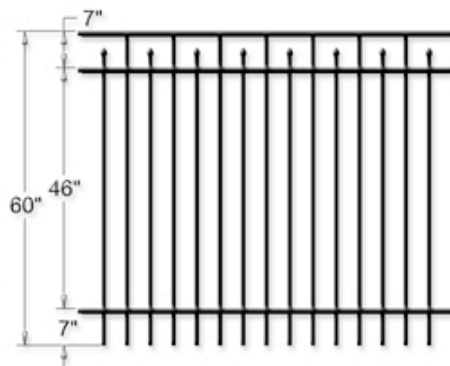
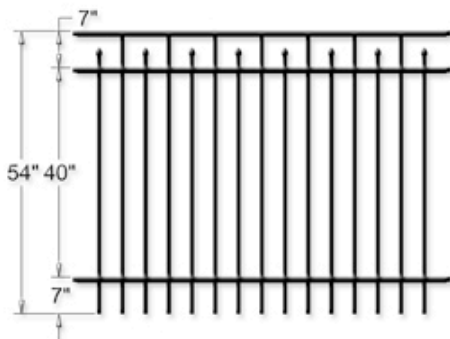
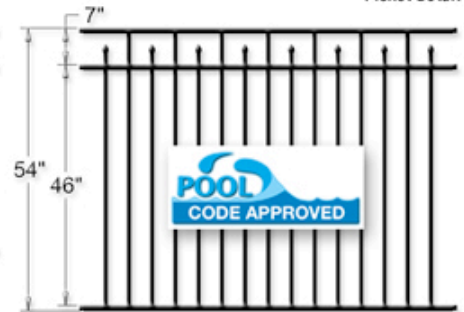
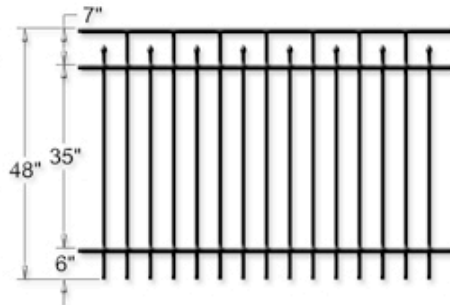
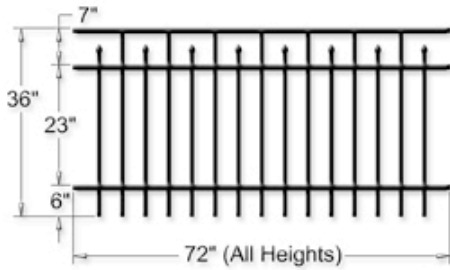
Style C Residential Aluminum Fencing - 3 Rail Smooth Top With Pickets

Specifications

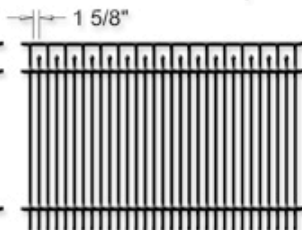
Material: 6063-T5 Aluminum • Pickets: 5/8" sq. x .050" Wall • Rails: 1" sq. x .055" Wall • PPG® TGIC Polyester Powder Coating
 Screws: Hardened 410 Stainless Steel With Cr6 Plating & Colored Heads • All Sections Are Offered Pre-Assembled Or Un-Assembled



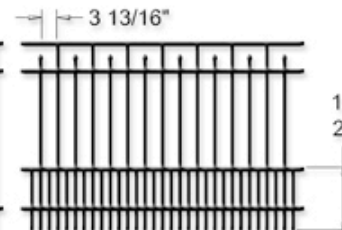
Picket Detail



Standard Picket

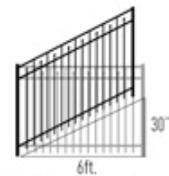


Double Picket



Puppy Picket

16" (36" & 48" Heights)
 20" (54", 60" & 72" Heights)



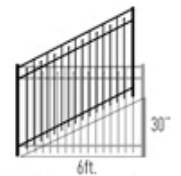
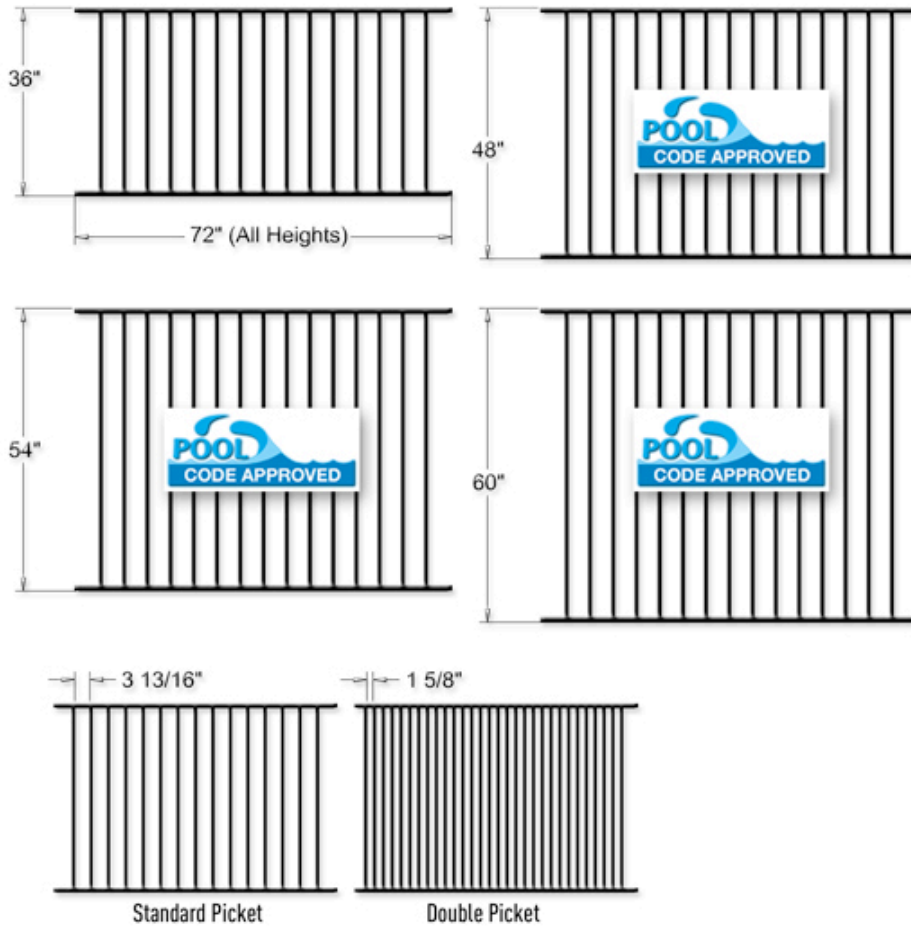
Sections can rack 30° over the 6ft. span to accommodate hilly terrain.

Style C Aluminum Fence Sections Are Available In Standard Picket, Double Picket & Puppy Picket Designs.

Style E Residential Aluminum Fencing - 2 Rail Smooth Top

Specifications

Material: 6063-T5 Aluminum • Pickets: 5/8" sq. x .050" Wall • Rails: 1" sq. x .055" Wall • PPG® TGIC Polyester Powder Coating
 Screws: Hardened 410 Stainless Steel With Cr6 Plating & Colored Heads • All Sections Are Offered Pre-Assembled Or Un-Assembled



Sections can rack 30" over the 6ft. span to accommodate hilly terrain.

Style E Aluminum Fence Sections Are Available In Standard Picket & Double Picket Designs.